

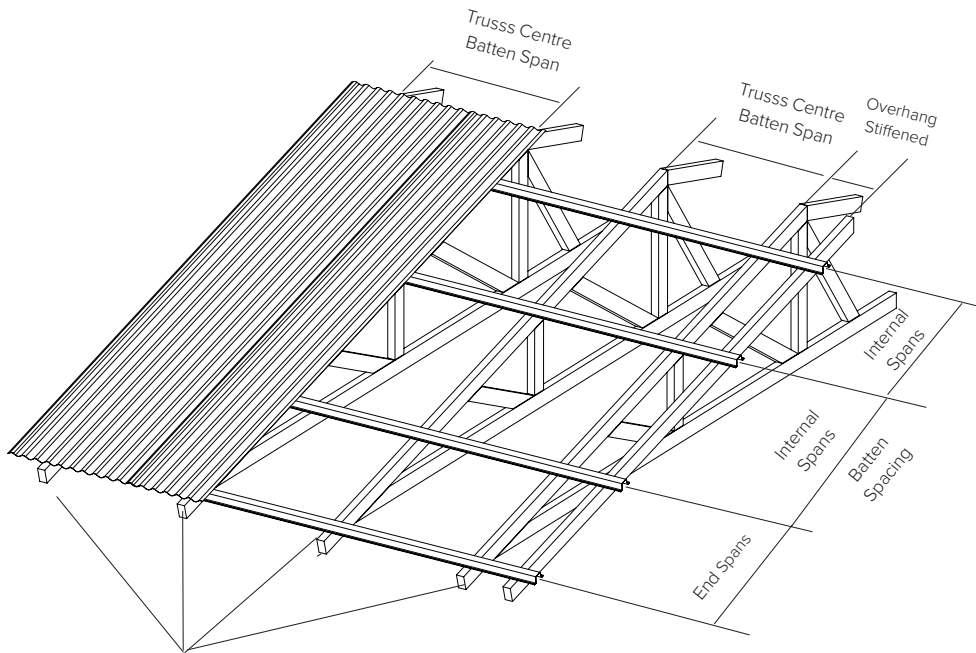


MCRB40

SPECIFIC DESIGN GUIDE AND LOADSPAN TABLES

SPAN & SPACING

MCRB40 roofing battens are designed to a span continuously over minimum 4 supports (Triple Span)



MCRB40 roofing battens are designed to a span continuously over minimum 4 supports (Triple Span)

ROOF TRAFFIC

The designer must consider the degree and type of foot traffic that may be expected on a roof. The following requirements are subjective standards and must be considered in line with customer expectations, and building use and type.

More robust design than specified below (reducing purlin spacing or adding protection from mechanical action), is required for roofs that are regularly accessed, roofs used as staging by subsequent trades, or areas that are adjacent to access points, particularly step down access.

Type A – Unrestricted Access

TYPE A ARE ROOFS:

- That need to be regularly traversed by the roofer for access during installation;
- That will be accessed regularly by sub-trades;
- That butt on to walls or windows that may require maintenance;
- That have plant, chimneys, or solar installations requiring regular maintenance; or
- That require regular access for clearing gutters or spouting of debris.
- For Type A roofs, the cladding must resist the load of 1.1 kN applied to the pan or a single rib, and a strength load of 2 kPa applied to the weakest point.

Type B – Restricted Access

TYPE B ARE ROOFS:

- That are simple in design and do not have to be regularly traversed by the installer;
- Which are infrequently accessed by qualified trades people for maintenance; or
- with a pitch of more than 35°.
- For Type B, roofs the cladding must resist the load of 1.1 kN applied to the pan or over two ribs and a 2 kPa load applied to the weakest point.

CORRUGATE LOADSPANS ONTO MCRB40 BATTEN

MCRB40 Batten 0.55mm BMT									
Wind Zones NZS 3604:2011	Maximum Truss Centres = Batten Span (mm)	Corrugate G550 Maximum Roofing Internal Span (mm) / Batten Spacing (mm)							
		Fixing Pattern							
		C2		C3		C4		C5	
		0.40 mm BMT	0.55 mm BMT	0.40 mm BMT	0.55 mm BMT	0.40 mm BMT	0.55 mm BMT	0.40 mm BMT	0.55 mm BMT
MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	1100	300	300	300	300	300	300	300	300
	1050	600	600	600	600	600	600	600	600
	1000	900	900	900	900	900	900	900	900
	900	X	1200	900	1200	900	1200	900	1200
HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	1100	300	300	300	300	300	300	300	300
	1000	600	600	600	600	600	600	600	600
	900	X	900	900	900	900	900	900	900
	850	X	900	900	1200	900	1200	900	1200
VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	1100	300	300	300	300	300	300	300	300
	900	600	600	600	600	600	600	600	600
	850	X	900	750	900	900	900	900	900
	750	X	1200	X	1200	900	1200	900	1200
EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa	1100	300	300	300	300	300	300	300	300
	850	X	600	600	600	600	600	600	600
	800	X	800	X	900	900	900	900	900
	650	X	X	X	1200	X	1200	900	1200

MCRB40 Batten 0.75mm BMT									
Wind Zones NZS 3604:2011	Maximum Truss Centres = Batten Span (mm)	Corrugate G550 Maximum Roofing Internal Span (mm) / Batten Spacing (mm)							
		Fixing Pattern							
		C2		C3		C4		C5	
		0.40 mm BMT	0.55 mm BMT	0.40 mm BMT	0.55 mm BMT	0.40 mm BMT	0.55 mm BMT	0.40 mm BMT	0.55 mm BMT
MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	1250	300	300	300	300	300	300	300	300
	1150	600	600	600	600	600	600	600	600
	1100	900	900	900	900	900	900	900	900
	1000	900	1200	900	1200	900	1200	900	1200
HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	1250	300	300	300	300	300	300	300	300
	1100	600	600	600	600	600	600	600	600
	1000	900	900	900	900	900	900	900	900
	900	900	1200	900	1200	900	1200	900	1200
VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	1250	300	300	300	300	300	300	300	300
	1050	600	600	600	600	600	600	600	600
	900	X	900	900	900	900	900	900	900
	850	X	1200	X	1200	900	1200	900	1200
EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa	1150	300	300	300	300	300	300	300	300
	1000	X	600	600	600	600	600	600	600
	850	X	800	X	900	900	900	900	900
	650	X	X	X	1200	X	1200	900	1200

Roof Traffic

POINT LOAD LIMIT:

Point load testing in accordance with AS 4040.1 and the

NZMRM COP.

1.3kN in pan (serviceability load) and
2.41kN (strength load).

0.40 BMT G550 STEEL:

UNRESTRICTED ACCESS:

N/A.

RESTRICTED ACCESS:

900mm max.

0.55 BMT G550 STEEL:

UNRESTRICTED ACCESS:

1200mm max.

RESTRICTED ACCESS:

1500mm max.

Fixing Pattern

Fixing Pattern in accordance with Corrugate
NZMRM COP.

Fixing Screws for Corrugate into MCRB40
Batten: UT6-14x55CL5N (Screw)

Minimum batten embedment should be
5-6mm beyond the drill point with a minimum of
three threads beyond the drill point.
Use load spreading washers if required for
expansion.



C5 - HIT 1, MISS 1



C4 - HIT 1, MISS 2, MISS 3



C3 - HIT 1, MISS 2, MISS 3



C2 - HIT 1, MISS 4

ROOF TRAFFIC:

Refer to page 5

Type B
Restricted Access

Type A
Unrestricted Access

NOTES:

- To calculate end spans of longrun roofing please multiply the internal span calculated by 0.66. Fixing pattern for end spans of longrun roofing (ridge line and eaves line = C5-HIT 1, MISS 1.
- MCRB40 Batten spans will have minimum 2/12-11 x 40mm screws into steel purlins with a minimum thickness as noted in table on page 7 or 40mm embedment into timber substrate.
- MCRB40 Batten spans are designed for a roof with maximum pitch of 30 degrees.
- MCRB40 Batten spans are designed to a span continuously over minimum 4 supports (Triple span).
- Maximum cantilever overhang for soffit takes 40% maximum supported MCRB40 Batten span.
- MCRB40 Batten spans are specifically designed to meet the critical loading combinations in AS/NZS1170:2011
- The design is based on local wind pressure $k_l=2.0$.

MC760 / T-RIB LOADSPANS

MCRB40 Batten 0.55mm BMT							
Wind Zones NZS 3604:2011	Maximum Truss Centres = Batten Span (mm)	MC760 & T-RIB G550 Maximum Roofing Internal Span (mm) / Batten Spacing (mm)					
		Fixing Pattern					
		5T2		5T3		5T4	
		0.40 mm BMT	0.55 mm BMT	0.40 mm BMT	0.55 mm BMT	0.40 mm BMT	0.55 mm BMT
MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	1100	300	300	300	300	300	300
	1050	600	600	600	600	600	600
	1000	900	900	900	900	900	900
	900	1200	1200	1200	1200	1200	1200
HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	1100	300	300	300	300	300	300
	1000	600	600	600	600	600	600
	900	900	900	900	900	900	900
	850	1000	1200	1200	1200	1200	1200
VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	1100	300	300	300	300	300	300
	900	600	600	600	600	600	600
	850	800	900	900	900	900	900
	750	800	1050	1100	1200	1200	1200
EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa	1100	300	300	300	300	300	300
	850	600	600	600	600	600	600
	800	700	850	900	900	900	900
	650	700	800	950	1200	1200	1200

MCRB40 BATTEN 0.75MM BMT							
Wind Zones NZS 3604:2011	Maximum Truss Centres = Batten Span (mm)	MC760 & T-RIB G550 Maximum Roofing Internal Span (mm) / Batten Spacing (mm)					
		Fixing Pattern					
		5T2		5T3		5T4	
		0.40 mm BMT	0.55 mm BMT	0.40 mm BMT	0.55 mm BMT	0.40 mm BMT	0.55 mm BMT
MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	1250	300	300	300	300	300	300
	1150	600	600	600	600	600	600
	1100	900	900	900	900	900	900
	1000	1200	1200	1200	1200	1200	1200
HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	1250	300	300	300	300	300	300
	1100	600	600	600	600	600	600
	1050	900	900	900	900	900	900
	900	1000	1200	1200	1200	1200	1200
VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	1250	300	300	300	300	300	300
	1050	600	600	600	600	600	600
	900	800	900	900	900	900	900
	850	800	1050	1100	1200	1200	1200
EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa	1150	300	300	300	300	300	300
	1000	600	600	600	600	600	600
	850	700	800	900	900	900	900
	650	700	850	950	1200	1200	1200

Roof Traffic

POINT LOAD LIMIT:

Point load testing in accordance with AS 4040.1 and the NZMRM COP.

1.3kN in pan (serviceability load) and
2.41kN (strength load).

0.40 BMT G550 STEEL:

UNRESTRICTED ACCESS: N/A.
RESTRICTED ACCESS: 1400mm max.

0.55 BMT G550 STEEL:

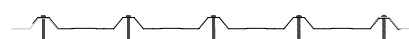
UNRESTRICTED ACCESS: 1500mm max.
RESTRICTED ACCESS: 2100mm max.

Fixing Pattern

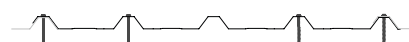
Fixing Pattern in accordance with Corrugate
NZMRM COP.

Fixing Screws for MC760 & T-RIB into MCRB40
Batten: UT6-14x55CL5N (Screw)

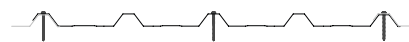
**Minimum batten embedment should be
5-6mm beyond the drill point with a minimum of
three threads beyond the drill point.
Use load spreading washers if required for
expansion.**



5T4 - HIT ALL



5T3 - HIT 2, MISS 1, HIT 1



5T2 - HIT 1, MISS 1

ROOF TRAFFIC:

Refer to page 5

Type B
Restricted Access

Type A
Unrestricted Access

NOTES:

- To calculate end spans of longrun roofing please multiply the internal span calculated by 0.66. Fixing pattern for end spans of longrun roofing (ridge line and eaves line = HIT ALL).
- MCRB40 Batten spans will have minimum 2/12-11 x 40mm screws into steel purlins with a minimum thickness as noted in table on page 7 or 40mm embedment into timber substrate.
- MCRB40 Batten spans are designed for a roof with maximum pitch of 30 degrees.
- MCRB40 Batten spans are designed to a span continuously over minimum 4 supports (Triple span).
- Maximum cantilever overhang for soffit takes 40% maximum supported MCRB40 Batten span.
- MCRB40 Batten spans are specifically designed to meet the critical loading combinations in AS/NZS1170:2011
- The design is based on local wind pressure $I=2.0$.

METCOM 7 LOADSPANS

MCRB40 Batten 0.55mm BMT				
Wind Zones NZS 3604:2011	Maximum Truss Centres = Batten Span (mm)	METCOM 7 G550 Maximum Roofing Internal Span (mm) / Batten Spacing (mm)		
		Fixing Pattern		
		screw fixed or LSW (Hit 1, Miss 1)		
		0.40mm BMT	0.55mm BMT	
MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	1100	300	300	300
	1050	600	600	600
	1000	900	600	900
	900	1200	600	1200
HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	1100	300	300	300
	1000	600	600	600
	900	900	600	900
	850	1200	600	1200
VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	1100	300	300	300
	900	600	600	600
	850	900	600	900
	X	X	X	X
EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa	1100	300	300	300
	850	600	600	600
	800	800	600	800
	X	X	X	X

MCRB40 Batten 0.75mm BMT				
Wind Zones NZS 3604:2011	Maximum Truss Centres = Batten Span (mm)	METCOM 7 G550 Maximum Roofing Internal Span (mm) / Batten Spacing (mm)		
		Fixing Pattern		
		screw fixed or LSW (Hit 1, Miss 1)		
		0.40mm BMT	0.55mm BMT	
MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	1250	300	300	300
	1150	600	600	600
	1100	900	600	900
	1000	1200	600	1200
HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	1250	300	300	300
	1100	600	600	600
	1000	900	600	900
	900	1200	600	1200
VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	1250	300	300	300
	1050	600	600	600
	900	900	600	900
	X	X	X	X
EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa	1150	300	300	300
	1000	600	600	600
	850	900	600	900
	X	X	X	X

Roof Traffic

POINT LOAD LIMIT:

Point load testing in accordance with AS 4040.1 and the NZMRM COP.
1.3kN in pan (serviceability load) and
2.41kN (strength load).

0.40 BMT G550 STEEL:

UNRESTRICTED ACCESS: 600mm max.
RESTRICTED ACCESS: 1500mm max.
NON-TRAFFICABLE WHEN SPANS EXCEED 1800mm.

0.55 BMT G550 STEEL:

UNRESTRICTED ACCESS: 1200mm max.
RESTRICTED ACCESS: 2000mm max.
NON-TRAFFICABLE WHEN SPANS EXCEED 3000mm.

ROOF TRAFFIC:

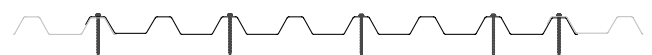
Refer to page 5

	Type B Restricted Access
	Type A Unrestricted Access

NOTES:

- To calculate end spans of longrun roofing please multiply the internal span calculated by 0.66. Fixing pattern for end spans of longrun roofing (ridge line and eaves line =HIT ALL.
- MCRB40 Batten spans will have minimum 2/12-11 x 40mm screws into steel purlins with a minimum thickness as noted in table on page 7 or 40mm embedment into timber substrate.
- MCRB40 Batten spans are designed for a roof with maximum pitch of 30 degrees.
- MCRB40 Batten spans are designed to a span continuously over minimum 4 supports (Triple span).
- Maximum cantilever overhang for soffit takes 40% maximum supported MCRB40 Batten span.
- MCRB40 Batten spans are specifically designed to meet the critical loading combinations in AS/ NZS1170:2011
- The design is based on local wind pressure kl=2.0.

Fixing Pattern



HIT 1, MISS 1

Fixing Screws for Metcom 7 into MCRB40
Batten: UT6-14x55CL5N (Screw)

Minimum batten embedment should be 5-6mm beyond the drill point with a minimum of three threads beyond the drill point.
Use load spreading washers if required for expansion.

KAHU® LOADSPANS

MCRB40 Batten 0.55mm BMT			
Wind Zones NZS 3604:2011	Maximum Truss Centres = Batten Span (mm)	KAHU G550 Maximum Roofing Internal Span (mm) / Batten Spacing (mm)	
		Fixing Pattern	
		screw fixed or LSW (Hit 1, Miss 2)	
		0.40mm BMT	0.55mm BMT
MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	1100	300	300
	1050	600	600
	1000	900	900
	900	1200	1200
HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	1100	300	300
	1000	600	600
	900	900	900
	850	1100	1200
VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	1100	300	300
	900	600	600
	850	800	800
	750	800	800
EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa	1100	300	300
	850	600	600
	800	700	700
	650	700	700

MCRB40 Batten 0.75mm BMT			
Wind Zones NZS 3604:2011	Maximum Truss Centres = Batten Span (mm)	KAHU G550 Maximum Roofing Internal Span (mm) / Batten Spacing (mm)	
		Fixing Pattern	
		screw fixed or LSW (Hit 1, Miss 2)	
		0.40mm BMT	0.55mm BMT
MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	1250	300	300
	1150	600	600
	1100	900	900
	1000	1200	1200
HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	1250	300	300
	1100	600	600
	1000	900	900
	900	1200	1200
VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	1250	300	300
	1050	600	600
	900	900	900
	850	1200	1200
EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa	1150	300	300
	1000	600	600
	850	900	900
	650	1000	1000

Roof Traffic

POINT LOAD LIMIT:

Point load testing in accordance with AS 4040.1 and the NZMRM COP.
1.3kN in pan (serviceability load) and
2.41kN (strength load).

0.40 BMT G550 STEEL:

UNRESTRICTED ACCESS: N/A
RESTRICTED ACCESS: 2400mm max.
NON-TRAFFICABLE WHEN SPANS EXCEED 2400mm.

0.55 BMT G550 STEEL:

UNRESTRICTED ACCESS: 1500mm max.
RESTRICTED ACCESS: 2400mm max.
NON-TRAFFICABLE WHEN SPANS EXCEED 2400mm.

ROOF TRAFFIC:

Refer to page 5

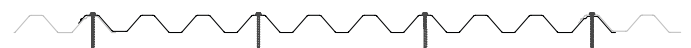
Type B
Restricted Access

Type A
Unrestricted Access

NOTES:

- To calculate end spans of longrun roofing please multiply the internal span calculated by 0.66. Fixing pattern for end spans of longrun roofing (ridge line and eaves line =HIT ALL.
- MCRB40 Batten spans will have minimum 2/12-11 x 40mm screws into steel purlins with a minimum thickness as noted in table on page 7 or 40mm embedment into timber substrate.
- MCRB40 Batten spans are designed for a roof with maximum pitch of 30 degrees.
- MCRB40 Batten spans are designed to a span continuously over minimum 4 supports (Triple span).
- Maximum cantilever overhang for soffit takes 40% maximum supported MCRB40 Batten span.
- MCRB40 Batten spans are specifically designed to meet the critical loading combinations in AS/ NZS1170:2011.
- The design is based on local wind pressure $k_f=2.0$.

Fixing Pattern



HIT 1, MISS 2

Fixing Screws for Kahu into MCRB40
Batten: UT6-14x55CL5N (Screw)

**Minimum batten embedment should be 5-6mm beyond the drill point with a minimum of three threads beyond the drill point.
Use load spreading washers if required for expansion.**

MAXIMUM SPANS & SPACINGS

MCRB40 MCRB40 -0.55mm BMT				
WIND ZONES	MAX SPAN (mm) & MAX TRUSS CENTRES - VS SPACING (mm)			
	300mm Spacing	600mm Spacing	900mm Spacing	1200mm Spacing
MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	1100mm max. span Batten fixing into 0.55mm min. steel purlin thickness	1050mm max. span Batten fixing into 0.55mm min. steel purlin thickness	1000mm max. span Batten fixing into 0.55mm min. steel purlin thickness*	900mm max. span Batten fixing into 0.75mm min. steel purlin thickness*
HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	1100mm max. span Batten fixing into 0.55mm min. steel purlin thickness	1000mm max. span Batten fixing into 0.55mm min. steel purlin thickness*	900mm max. span Batten fixing into 0.75mm min. steel purlin thickness*	850mm max. span Batten fixing into 0.90mm min. steel purlin thickness*
VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	1100mm max. span Batten fixing into 0.55mm min. steel purlin thickness*	900mm max. span Batten fixing into 0.75mm min. steel purlin thickness*	850mm max. span Batten fixing into 0.90mm min. steel purlin thickness*	750mm max. span Batten fixing into 1.15mm min. steel purlin thickness*
EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa	1100mm max. span Batten fixing into 0.55mm min. steel purlin thickness*	850mm max. span Batten fixing into 0.75mm min. steel purlin thickness*	800mm max. span Batten fixing into 1.15mm min. steel purlin thickness*	650mm max. span Batten fixing into 1.15mm min. steel purlin thickness*

MCRB40 MCRB40 -0.75mm BMT				
WIND ZONES	MAX SPAN (mm) & MAX TRUSS CENTRES - VS SPACING (mm)			
	300mm Spacing	600mm Spacing	900mm Spacing	1200mm Spacing
MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	1250 mm max. span Batten fixing into 0.55mm min. steel purlin thickness*	1150 mm max. span Batten fixing into 0.55mm min. steel purlin thickness*	1100 mm max. span Batten fixing into 0.75mm min. steel purlin thickness*	1000 mm max. span Batten fixing into 0.75mm min. steel purlin thickness*
HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	1250 mm max. span Batten fixing into 0.55mm min. steel purlin thickness*	1100 mm max. span Batten fixing into 0.75mm min. steel purlin thickness*	1000 mm max. span Batten fixing into 0.90mm min. steel purlin thickness*	900 mm max. span Batten fixing into 0.90mm min. steel purlin thickness*
VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	1250 mm max. span Batten fixing into 0.55mm min. steel purlin thickness*	1050 mm max. span Batten fixing into 0.75mm min. steel purlin thickness*	900 mm max. span Batten fixing into 0.90mm min. steel purlin thickness*	850 mm max. span Batten fixing into 1.15mm min. steel purlin thickness*
EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa	1150 mm max. span Batten fixing into 0.55mm min. steel purlin thickness*	1000 mm max. span Batten fixing into 0.90mm min. steel purlin thickness*	850 mm max. span Batten fixing into 1.15mm min. steel purlin thickness*	650 mm max. span Batten fixing into 1.15mm min. steel purlin thickness*

NOTES:

- Above tables will be limited by roof traffic as depicted on other tables so must be read in conjunction with all other relevant tables.
- MCRB40 Batten spans will have minimum 2/12-11 x 40mm screws into steel purlins with a minimum thickness as noted in table above or 40mm embedment into timber substrate.
- MCRB40 Batten spans are designed for a roof with maximum pitch of 30 degrees.
- MCRB40 Batten spans are designed to a span continuously over minimum 4 supports (Triple span).
- Maximum cantilever overhang for soffit takes 40% maximum supported MCRB40 Batten span.
- MCRB40 Batten spans are specifically designed to meet the critical loading combinations in AS/NZS1170:2011
- The design is based on local wind pressure $kl=2.0$.

BRANCHES

WHANGAREI

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sales.whangarei@metalcraftroofing.co.nz

AUCKLAND HOBSONVILLE

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Auckland
09 444 1813
orders.ns@metalcraftroofing.co.nz

AUCKLAND WARKWORTH

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orders.ww@metalcraftroofing.co.nz

AUCKLAND EAST TAMAKI

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TAURANGA

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ROTORUA

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NEW PLYMOUTH

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