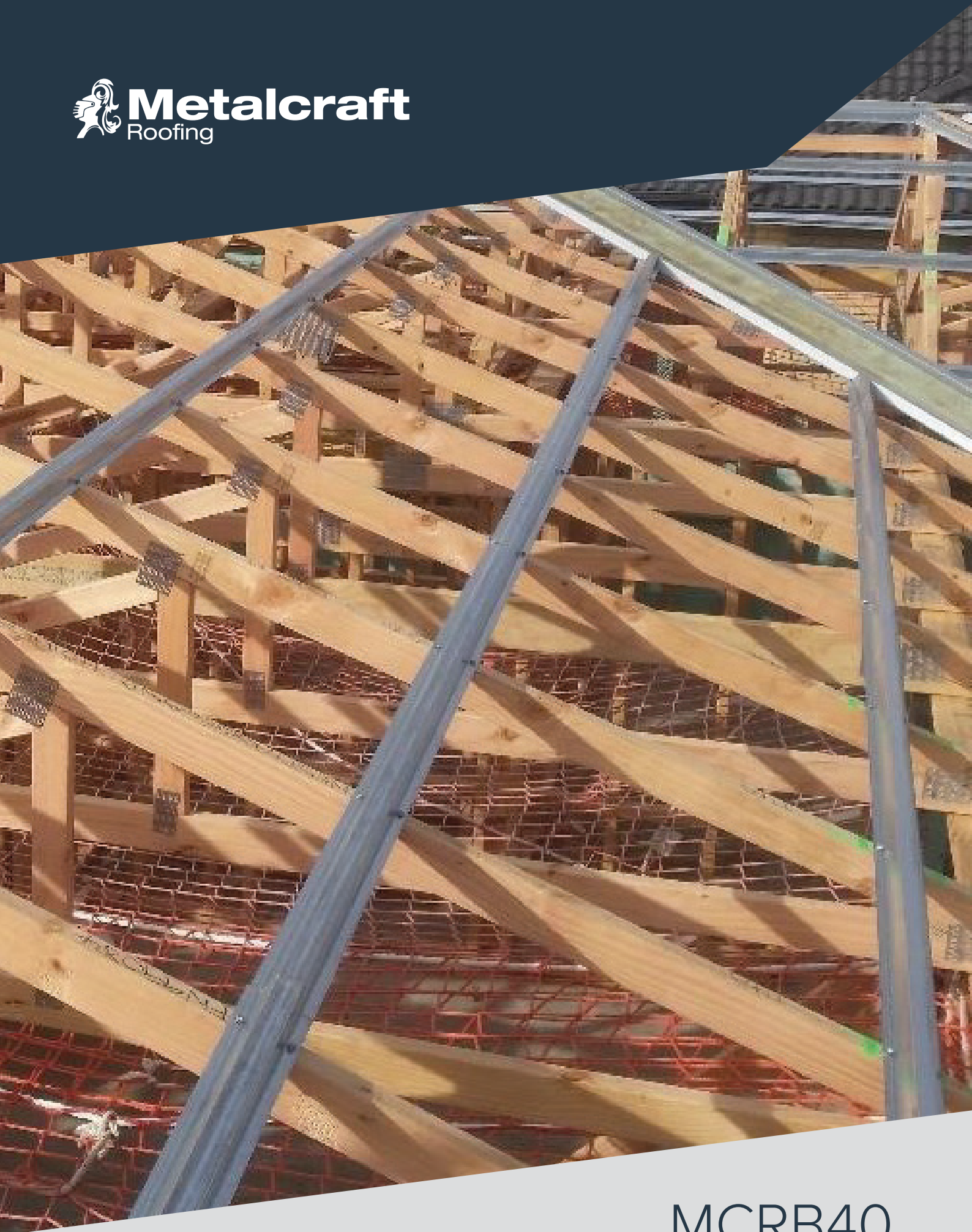




MCRB40

DESIGN GUIDE AND LOADSPAN TABLES
ON TIMBER TRUSSES 900mm & 1200mm CENTRES

GENERAL INFORMATION



BENEFITS OF USING METALCRAFT ROOFING MCRB40 40MM BATTENS

Durability: Steel battens do not absorb moisture, offering a durable substrate to fix your roofing and flashings into.

No Separation Required: The steel battens are compatible with steel longrun roofing and no separation is required.

Strength and Stability: Stronger and more stable.

Knurled Mounting Surface: The two-way dimpled surface; one acts as an increased friction surface that reduces drag when applying underlay roof sheeting. The reverse dimple provides a screw guide for ease of installation of sheet products.

Easy Lapping: Resulting in faster installation without compromising on quality.

Rolled Safety Edge: Provides for easy handling of the product. Making battens much safer and easier to work with.

Pre Mitred Ends: Mitred ends for ease of installation into hips and valleys, saving installation teams time & minimising waste.

Expansion: Metalcraft Roofing's MCR40 roof battens expand and contract at the same rate as steel roofing materials in extreme temperature changes, so they minimise the likelihood of buckling ridge flashings.

Lightweight and Easy to Handle and Installation: The roof battens stack on top of each other, taking up minimal space on site.

Consistency: Steel battens are roll-formed for consistency and uniformity.

Fire Resistance: Steel is non-combustible, offering better fire safety.

Eco-Friendly: Recyclable and lower maintenance needs make steel more sustainable.

LIMITATIONS OF USE

Metalcraft Roofing's MCRB40 roofing battens are designed for use as purlins in steel and timber framed residential and light commercial applications within the limitations of the span and spacing tables, Metalcraft's product Literature and in accordance with NZ Steel Durability Statement.

LIABILITY:

Metalcraft Roofing will not accept any liability for its MCRB40 roofing battens which are not correctly installed as stipulated in this manual and within the limitations of use of the span and spacing tables, Metalcraft's product Literature and in accordance with NZ steel durability statement.

WHO MAY INSTALL METALCRAFT ROOFING MCRB40 BATTENS

Installation of Metalcraft Roofing's MCRB40 roofing battens is recommended to be undertaken by trained installation professionals or supervised by those with the appropriate license category where the building work has been identified as restricted building work.

TECHNICAL ASSISTANCE

For technical assistance please refer to:

www.metalcraftgroup.co.nz

WARRANTY

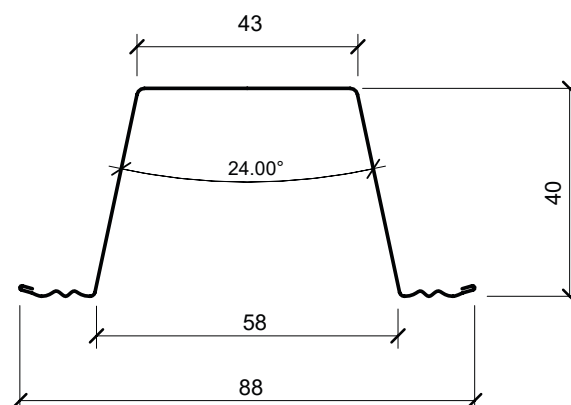
For more information on Metalcraft Roofing products and warranties please refer to:

www.metalcraftgroup.co.nz

TECHNICAL SPECIFICATION

METALCRAFT ROOFING MCRB40

Metalcraft Roofing's MCRB40, 40mm roofing battens, have been designed to comply with NZS3604:2011 & AS NZS 1107 standards as they apply to residential and light commercial projects, suitable for both steel and timber trusses. To achieve the required performance of the MCRB40 roofing batten, the correct components must be used and installed in strict accordance with the installation instructions and diagrams.



MATERIAL SPECIFICATION MCRB40

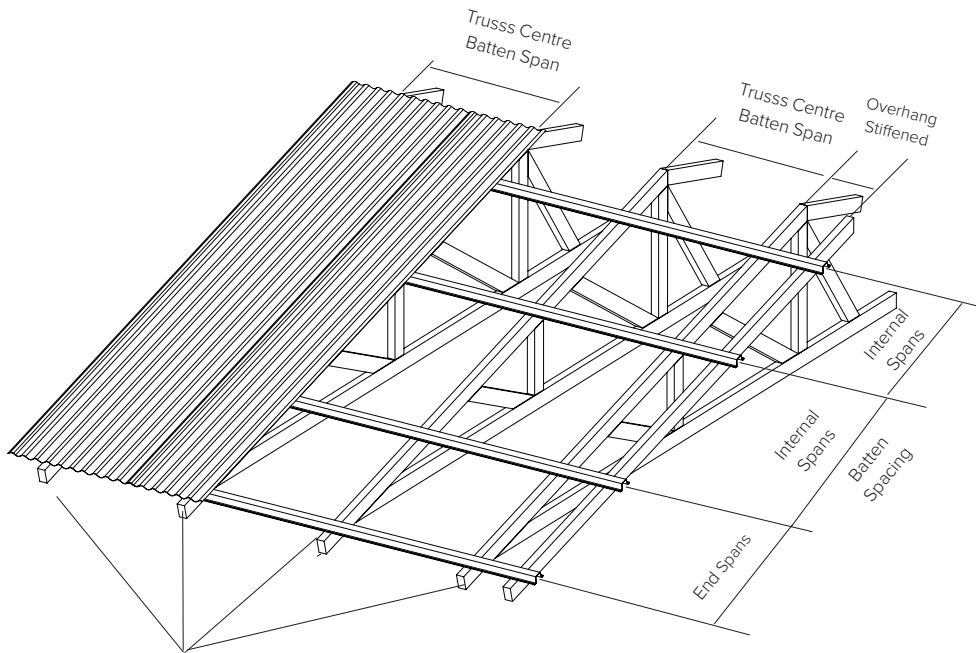
MATERIAL THICKNESS	0.55MM BMT & 0.75MM BMT
TENSILE GRADE	G550 (550MPA MINIMUM YIELD STRESS)
CORROSION RESISTANCE	Z275 (MINIMUM 275GM/SQ.M ZINC COATING)
DURABILITY	50 YEARS (TERMS AND CONDITIONS APPLY)

DETAILS

AVAILABILITY	Stock lengths of 6.5 metres, with handed 45° & 135° Mitre cuts.
HANDLING AND STORAGE	Store in a flat, dry area off the ground.
ENVIRONMENT	Steel is 100% recyclable.
DURABILITY	Metalcraft Roofing's MCRB40 roofing battens are protected with a zinc coating and should only be installed in environments in accordance with NZ Steel's, GALVSTEEL® durability statement. Care must be taken not to damage the protective coating, or expose the product to environmental conditions that may cause premature corrosion.
DESIGN & FLEXIBILITY	While top hat products are very versatile, independent engineering should be carried out for applications not outlined in Metalcraft Roofing's, span and spacing tables, Metalcraft's product literature and in accordance with NZ Steel Durability Statement.
COMPATIBILITY	Compatible with most associated building products. Runoff from or contact with materials that are incompatible with zinc should be avoided. It is recommended that the installer seek advice if in doubt.
CUTTING	Care must be taken to not damage the protective zinc coating. If cutting is required, you may use any of the following: Tin Snips or a hacksaw. Cold cut saw (burrs must be cleaned and removed)
HEALTH AND SAFETY	It is important to follow good practice at all times and to ensure appropriate safety precautions are taken when installing Metalcraft Roofing's MCRB40 roofing battens.
INSTALLATION	Installation to be undertaken by trained installation professionals or supervised by those with the appropriate license category where the building work has been identified as restricted building work.

SPAN & SPACING

MCRB40 roofing battens are designed to a span continuously over minimum 4 supports (Triple Span)



MCRB40 roofing battens are designed to a span continuously over minimum 4 supports (Triple Span)

ROOF TRAFFIC

The designer must consider the degree and type of foot traffic that may be expected on a roof. The following requirements are subjective standards and must be considered in line with customer expectations, and building use and type.

More robust design than specified below (reducing purlin spacing or adding protection from mechanical action), is required for roofs that are regularly accessed, roofs used as staging by subsequent trades, or areas that are adjacent to access points, particularly step down access.

Type B – Restricted Access

TYPE B ARE ROOFS:

That are simple in design and do not have to be regularly traversed by the installer;

- Which are infrequently accessed by qualified trades people for maintenance; or
- with a pitch of more than 35°.
- For Type B, roofs the cladding must resist the load of 1.1 kN applied to the pan or over two ribs and a 2 kPa load applied to the weakest point.

CORRUGATE LOADSPAN TABLES

TRUSS CENTRES & BATTEN SPANS @ 900MM CENTRES

CORRUGATE G550 BMT (mm)	MCRB40 Batten BMT (mm)	TRUSS CENTRES / BATTEN SPAN 900mm			
		INTERNAL SPAN (mm) / BATTEN SPACING (mm)			
		MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa
0.40	0.55	900 (C3 -Hit 1, Miss 2, Miss 3)	900 (C3-HIT 1, MISS 2, MISS 3)	850 (C4-HIT 1, MISS 2, MISS 1)	800 (C4-HIT 1, MISS 2, MISS 1)
0.40	0.75	900 (C3 -Hit 1, Miss 2, Miss 3)	900 (C3 -Hit 1, Miss 2, Miss 3)	900 (C4-HIT 1, MISS 2, MISS 1)	850 (C4-HIT 1, MISS 2, MISS 1)

0.55	0.55	1000 (C2-HIT 1, MISS 4)	900 (C2-HIT 1, MISS 4)	850 (C2-HIT 1, MISS 4)	800 (C2-HIT 1, MISS 4)
0.55	0.75	1100 (C2-HIT 1, MISS 4)	1000 (C2-HIT 1, MISS 4)	900 (C3 -Hit 1, Miss 2, Miss 3)	850 (C3 -Hit 1, Miss 2, Miss 3)

TRUSS CENTRES & BATTEN SPANS @ 1200MM CENTRES

CORRUGATE G550 BMT (mm)	MCRB40 Batten BMT (mm)	TRUSS CENTRES / BATTEN SPAN 1200mm			
		INTERNAL SPAN (mm) / BATTEN SPACING (mm)			
		MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa
0.40	0.55	900 (C2-HIT 1, MISS 4)	850 (C3-HIT 1, MISS 2, MISS 3)	750 (C3-HIT 1, MISS 2, MISS 3)	650 (C4-HIT 1, MISS 2, MISS 1)
0.40	0.75	900 (C3-HIT 1, MISS 2, MISS 3)	900 (C3-HIT 1, MISS 2, MISS 3)	850 (C4-HIT 1, MISS 2, MISS 1)	650 (C4-HIT 1, MISS 2, MISS 1)

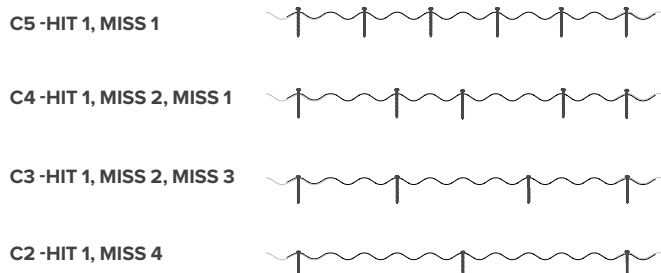
0.55	0.55	900 (C2-HIT 1, MISS 4)	900 (C2-HIT 1, MISS 4)	750 (C2-HIT 1, MISS 4)	650 (C2-HIT 1, MISS 4)
0.55	0.75	1000 (C2-HIT 1, MISS 4)	900 (C2-HIT 1, MISS 4)	850 (C2-HIT 1, MISS 4)	650 (C2-HIT 1, MISS 4)

FIXING PATTERN

Fixing Pattern in accordance with Corrugate profile as per NZMRM COP.

Fixing Screws for Corrugate into MCRB40 Batten:
UT6-14x55CL5N (Screw)

Minimum batten embedment should be 5-6mm beyond the drill point with a minimum of three threads beyond the drill point.



NOTES:

To calculate end spans of longrun roofing please multiply the internal span calculated by 0.66. Fixing pattern for end spans of Corrugate roofing (ridge line and eaves line = C5-HIT 1, MISS 1)

MCRB40 Batten spans will have minimum 2/12-11 x 40mm screws with 40mm embedment into timber substrate. For steel substrate refer to Specific Design Loadspan Tables.

MCRB40 Batten spans are designed for:

- A roof with maximum pitch of 30 degrees.
- Spanning continuously over minimum 4 supports (Triple span).
- Spans are based on Type B-restricted access, refer to Specific Design Loadspan Tables for Un-restricted access.

Maximum cantilever overhang for soffit takes 40% maximum supported MCRB40 Batten span.

MCRB40 Batten spans are specifically designed to meet the critical loading combinations in AS/NZS1170:2011. The design is based on local wind pressure $k_l=2.0$.

MC760 / T-RIB LOADSPAN TABLES

TRUSS CENTRES & BATTEN SPANS @ 900MM CENTRES

MC760 / T-RIB G550 BMT (mm)	MCRB40 Batten BMT (mm)	TRUSS CENTRES / BATTEN SPAN 900mm			
		INTERNAL SPAN (mm) / BATTEN SPACING (mm)			
		MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa
0.40	0.55	1000 (5T2-HIT 1, MISS 1)	900 (5T2-HIT 1, MISS 1)	850 (5T3 -HIT 2, MISS 1, HIT 1)	850 (5T3 -HIT 2, MISS 1, HIT 1)
	0.75	1100 (5T2-HIT 1, MISS 1)	1000 (5T2-HIT 1, MISS 1)	900 (5T3 -HIT 2, MISS 1, HIT 1)	850 (5T3 -HIT 2, MISS 1, HIT 1)

0.55	0.55	1000 (5T2-HIT 1, MISS 1)	900 (5T2-HIT 1, MISS 1)	850 (5T2-HIT 1, MISS 1)	800 (5T2-HIT 1, MISS 1)
	0.75	1100 (5T2-HIT 1, MISS 1)	1000 (5T2-HIT 1, MISS 1)	900 (5T2-HIT 1, MISS 1)	850 (5T3 -HIT 2, MISS 1, HIT 1)

TRUSS CENTRES & BATTEN SPANS @ 1200MM CENTRES

MC760 / T-RIB G550 BMT (mm)	MCRB40 Batten BMT (mm)	TRUSS CENTRES / BATTEN SPAN 1200mm			
		INTERNAL SPAN (mm) / BATTEN SPACING (mm)			
		MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa
0.40	0.55	900 (5T2-HIT 1, MISS 1)	850 (5T2-HIT 1, MISS 1)	750 (5T3 -HIT 2, MISS 1, HIT 1)	650 (5T3 -HIT 2, MISS 1, HIT 1)
	0.75	1000 (5T2-HIT 1, MISS 1)	900 (5T2-HIT 1, MISS 1)	800 (5T2-HIT 1, MISS 1)	650 (5T2-HIT 1, MISS 1)

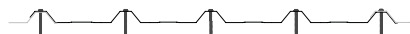
0.55	0.55	900 (5T2-HIT 1, MISS 1)	850 (5T2-HIT 1, MISS 1)	750 (5T2-HIT 1, MISS 1)	650 (5T2-HIT 1, MISS 1)
	0.75	1000 (5T2-HIT 1, MISS 1)	900 (5T2-HIT 1, MISS 1)	850 (5T2-HIT 1, MISS 1)	650 (5T2-HIT 1, MISS 1)

FIXING PATTERN

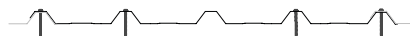
Fixing Pattern in accordance with 5 Rib Trapezoidal as per NZMRM COP.
Fixing Screws for MC760 & T-RIB into MCRB40 Batten:
UT6-14x55CL5N (Screw)

Minimum batten embedment should be 5-6mm beyond the drill point with a minimum of three threads beyond the drill point.
Use load spreading washers if required for expansion.

5T4 -HIT ALL



5T3 -HIT 2, MISS 1, HIT 1



5T2 -HIT 1, MISS 1



NOTES:

To calculate end spans of longrun roofing please multiply the internal span calculated by 0.66. Fixing pattern for end spans of MC760 / T-Rib roofing (ridge line and eaves line =ST4=HIT ALL)

MCRB40 Batten spans will have minimum 2/12-11 x 40mm screws with 40mm embedment into timber substrate. For steel substrate refer to Specific Design Loadspan Tables.

MCRB40 Batten spans are designed for:

- A roof with maximum pitch of 30 degrees.
- Spanning continuously over minimum 4 supports (Triple span).
- Spans are based on Type B-restricted access, refer to Specific Design Loadspan Tables for Un-restricted access.

Maximum cantilever overhang for soffit takes 40% maximum supported MCRB40 Batten span.

MCRB40 Batten spans are specifically designed to meet the critical loading combinations in AS/NZS1170:2011. The design is based on local wind pressure $k_l=2.0$.

KAHU® LOADSPAN TABLES

TRUSS CENTRES & BATTEN SPANS @ 900MM CENTRES

KAHU® G550 BMT (MM)	MCRB40 Batten BMT (mm)	TRUSS CENTRES / BATTEN SPAN 900mm			
		INTERNAL SPAN (mm) / BATTEN SPACING (mm)			
		MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa
0.40	0.55	1000 (HIT 1, MISS 2)	900 (HIT 1, MISS 2)	850 (HIT 1, MISS 2)	800 (HIT 1, MISS 2)
0.40	0.75	1100 (HIT 1, MISS 2)	1000 (HIT 1, MISS 2)	900 (HIT 1, MISS 2)	850 (HIT 1, MISS 2)

0.55	0.55	1000 (HIT 1, MISS 2)	900 (HIT 1, MISS 2)	850 (HIT 1, MISS 2)	800 (HIT 1, MISS 2)
0.55	0.75	1100 (HIT 1, MISS 2)	1000 (HIT 1, MISS 2)	900 (HIT 1, MISS 2)	850 (HIT 1, MISS 2)

TRUSS CENTRES & BATTEN SPANS @ 1200MM CENTRES

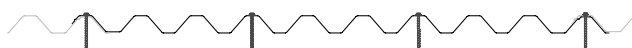
KAHU® G550 BMT (MM)	MCRB40 Batten BMT (mm)	TRUSS CENTRES / BATTEN SPAN 1200mm			
		INTERNAL SPAN (mm) / BATTEN SPACING (mm)			
		MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa
0.40	0.55	900 (HIT 1, MISS 2)	850 (HIT 1, MISS 2)	750 (HIT 1, MISS 2)	650 (HIT 1, MISS 2)
0.40	0.75	1000 (HIT 1, MISS 2)	900 (HIT 1, MISS 2)	850 (HIT 1, MISS 2)	650 (HIT 1, MISS 2)

0.55	0.55	900 (HIT 1, MISS 2)	850 (HIT 1, MISS 2)	850 (HIT 1, MISS 2)	650 (HIT 1, MISS 2)
0.55	0.75	1000 (HIT 1, MISS 2)	900 (HIT 1, MISS 2)	850 (HIT 1, MISS 2)	650 (HIT 1, MISS 2)

FIXING PATTERN

Fixing Screws for Kahu into MCRB40 Batten:
UT6-14x55CL5N (Screw)

Minimum batten embedment should be 5-6mm beyond the drill point with a minimum of three threads beyond the drill point.
Use load spreading washers if required for expansion.



HIT 1, MISS 2

NOTES:

To calculate end spans of longrun roofing please multiply the internal span calculated by 0.66. Fixing pattern for end spans of Kahu® roofing (ridge line and eaves line =HIT ALL.

MCRB40 Batten spans will have minimum 2/12-11 x 40mm screws with 40mm embedment into timber substrate. For steel substrate refer to Specific Design Loadspan Tables.

MCRB40 Batten spans are designed for:

- A roof with maximum pitch of 30 degrees.
- Spanning continuously over minimum 4 supports (Triple span).
- Spans are based on Type B-restricted access, refer to Specific Design Loadspan Tables for Un-restricted access.

Maximum cantilever overhang for soffit takes 40% maximum supported MCRB40 Batten span.

MCRB40 Batten spans are specifically designed to meet the critical loading combinations in AS/NZS1170:2011. The design is based on local wind pressure $k_l=2.0$.

METCOM 7 LOADSPAN TABLES

TRUSS CENTRES & BATTEN SPANS @ 900MM CENTRES

METCOM 7 G550 BMT (MM)	MCRB40 Batten BMT (mm)	TRUSS CENTRES / BATTEN SPAN 900mm			
		INTERNAL SPAN (mm) / BATTEN SPACING (mm)			
		MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa
0.40	0.55	1000 (HIT 1, MISS 1)	900 (HIT 1, MISS 1)	850 (HIT 1, MISS 1)	800 (HIT 1, MISS 1)
	0.75	1100 (HIT 1, MISS 1)	1000 (HIT 1, MISS 1)	900 (HIT 1, MISS 1)	850 (HIT 1, MISS 1)

0.55	0.55	1000 (HIT 1, MISS 1)	900 (HIT 1, MISS 1)	850 (HIT 1, MISS 1)	800 (HIT 1, MISS 1)
	0.75	1100 (HIT 1, MISS 1)	1000 (HIT 1, MISS 1)	900 (HIT 1, MISS 1)	850 (HIT 1, MISS 1)

TRUSS CENTRES & BATTEN SPANS @ 1200MM CENTRES

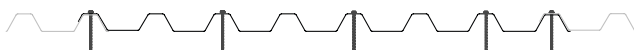
METCOM 7 G550 BMT (MM)	MCRB40 Batten BMT (mm)	TRUSS CENTRES / BATTEN SPAN 1200mm			
		INTERNAL SPAN (mm) / BATTEN SPACING (mm)			
		MEDIUM (37m/s) ULS 1.48kPa SLS 1.0kPa	HIGH (44m/s) ULS 2.09kPa SLS 1.41kPa	VERY HIGH (50m/s) ULS 2.70kPa SLS 1.83kPa	EXTRA HIGH (55m/s) ULS 3.27kPa SLS 2.21kPa
0.40	0.55	900 (HIT 1, MISS 1)	850 (HIT 1, MISS 1)	750 (HIT 1, MISS 1)	650 (HIT 1, MISS 1)
	0.75	1000 (HIT 1, MISS 1)	900 (HIT 1, MISS 1)	850 (HIT 1, MISS 1)	650 (HIT 1, MISS 1)

0.55	0.55	900 (HIT 1, MISS 1)	850 (HIT 1, MISS 1)	750 (HIT 1, MISS 1)	650 (HIT 1, MISS 1)
	0.75	1000 (HIT 1, MISS 1)	900 (HIT 1, MISS 1)	850 (HIT 1, MISS 1)	650 (HIT 1, MISS 1)

FIXING PATTERN

Fixing Screws for Metcom 7 into MCRB40 Batten:
UT6-14x55CL5N (Screw)

Minimum batten embedment should be 5-6mm beyond the drill point with a minimum of three threads beyond the drill point. Use load spreading washers if required for expansion.



HIT 1, MISS 1

NOTES:

To calculate end spans of longrun roofing please multiply the internal span calculated by 0.66. Fixing pattern for end spans of Metcom 7 roofing (ridge line and eaves line =HIT ALL)

MCRB40 Batten spans will have minimum 2/12-11 x 40mm screws with 40mm embedment into timber substrate. For steel substrate refer to Specific Design Loadspan Tables.

MCRB40 Batten spans are designed for:

- A roof with maximum pitch of 30 degrees.
- Spanning continuously over minimum 4 supports (Triple span).
- Spans are based on Type B-restricted access, refer to Specific Design Loadspan Tables for Un-restricted access.

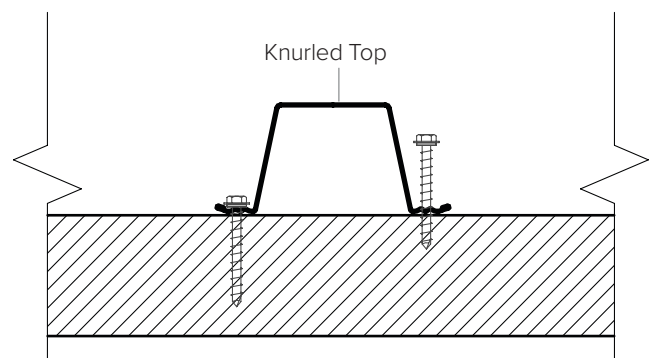
Maximum cantilever overhang for soffit takes 40% maximum supported MCRB40 Batten span.

MCRB40 Batten spans are specifically designed to meet the critical loading combinations in AS/NZS1170:2011. The design is based on local wind pressure $k_l=2.0$.

INSTALLATION

BATTEN PLACEMENT

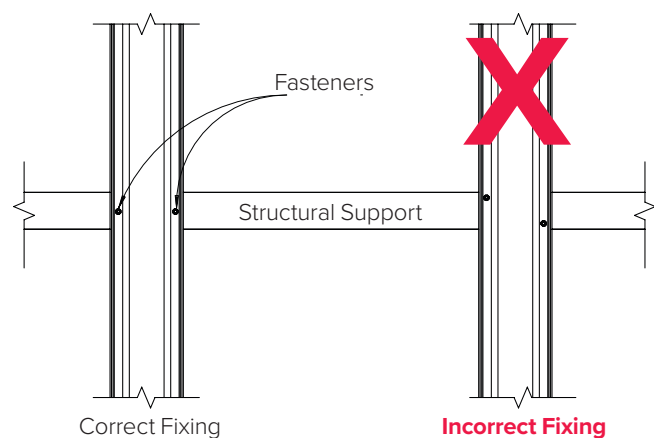
Metalcraft Roofing's MCRB40 should be fixed directly to the truss, with one fixing per side of the top hat profile. The integrated screw guide assists with the proper locating of the approved fastener during installation.



FASTENER ALIGNMENT

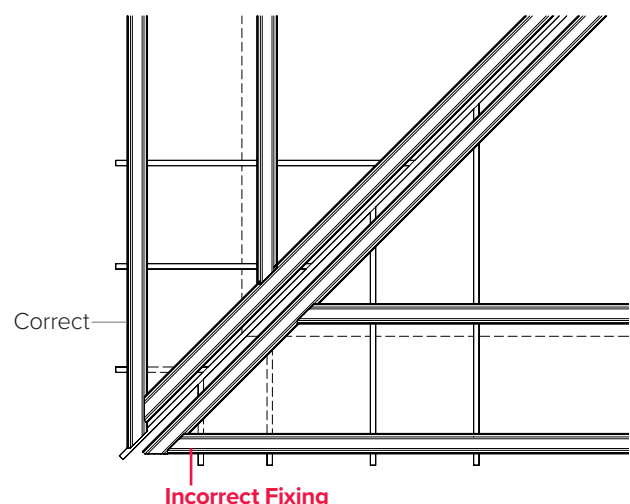
Proper alignment of the approved fasteners is critical. Metalcraft Roofing's MCRB40 roofing battens, provide the substrate for fixing roofing products. Correct installation of MCRB40 roofing battens requires these to be fixed at every truss junction. Fasteners must be fitted inline, centrally on the structural support.

Fix batten's with minimum 2/ 12-11 x40mm.



CONSTRUCTING SYSTEM

Install Lower MCRB40 around the perimeter of the structure. Secondly, Install ridge battens. Followed by hips and valleys. Intermediate battens are then spaced according to the designed wind zone requirements of the structure and in consultation with the attached span charts.



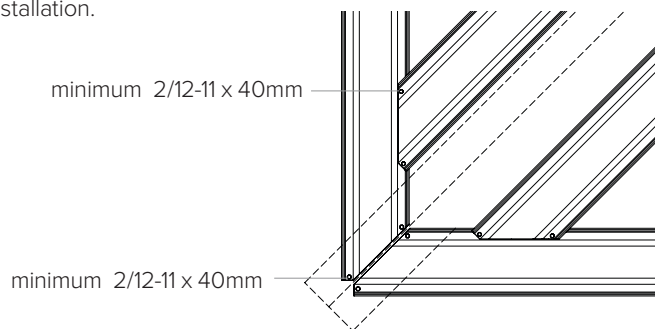
INSTALLATION

HIPS AND VALLEYS

Metalcraft Roofing's MCRB40 roofing battens are supplied precut with 45° and 135° mitres for easy installation.

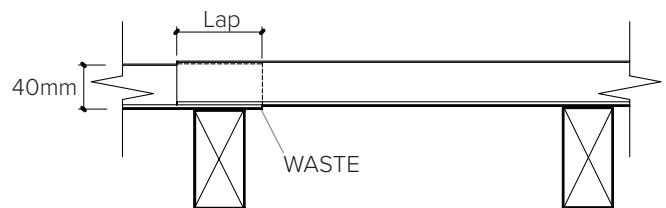
Perimeter battens should be fitted as closely as possible to the centreline of the structural support.

Fix battens with minimum 2/12-11 x 40mm.



JOINTING

Metalcraft Roofing's MCRB40 roofing battens should always be installed from one end of the roof for ease of installation. Lap joints should be carried out over a structural member. Allowing a minimum of 100mm of overlap with fasteners installed through both sections into the structure, using correct fasteners & alignment.

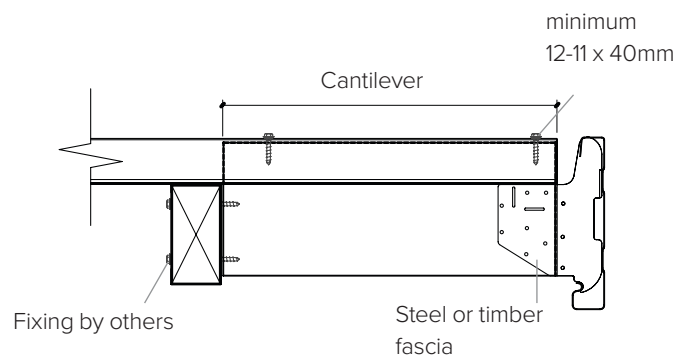


CANTILEVER

The maximum cantilever span is 40% of the maximum supported span.

NOTE:

ENGINEERING DETAILS REQUIRED FOR BATTEN EXCEEDING 300mm OVERHANG.

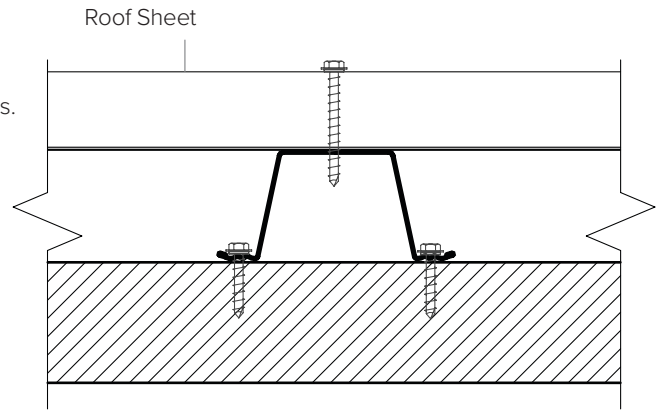


INSTALLATION

INSTALLATION OF UNDERLAY / ROOFING

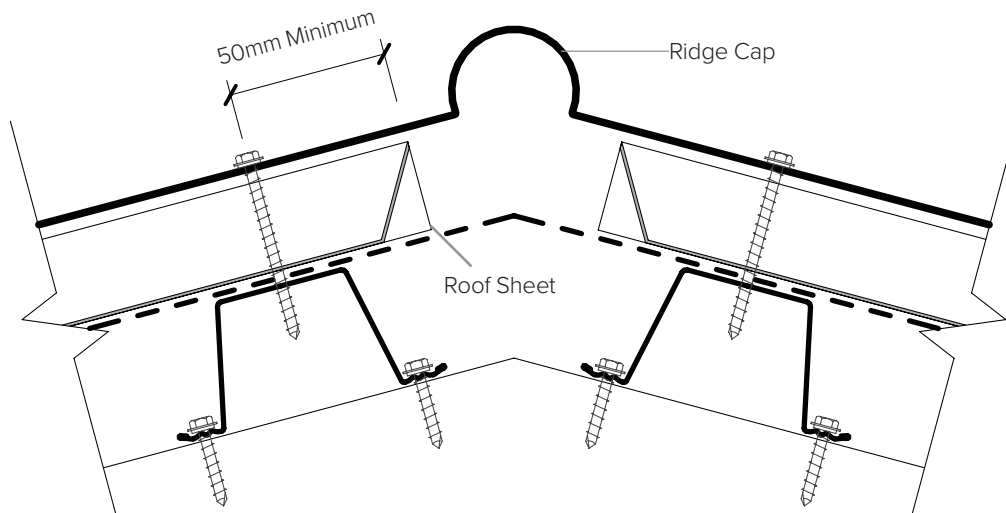
Synthetic underlay is approved for use and with longrun roofing and metal tiles this is applied over the installed battens. Attach the underlay to the batten using double sided tape, and wafer tek screws. Alternatively, magnets can be used.

Roof sheeting should be installed as per manufacturer's instructions and in accordance with R.A.N.Z best practice guidelines.



FIXING THE RIDGE

Ridge fixing must be a minimum of 50mm from the roof sheet's end, per manufacturer's guidelines.



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