

METALCRAFT METDEK 855

PURPOSE

Metalcraft Roofing supply Metalcraft Metdek 855 for use as a roof and vertically laid wall cladding.

EXPLANATION

Metalcraft Metdek 855 is a long-run steel roof and wall cladding with a square, trough profile. It is fabricated from steel manufactured by NZ Steel. The steel is supplied in a range of protective coatings to meet NZ's exposure zones. Metalcraft Metdek 855 is available in the full Colorsteel® range.

Metalcraft Metdek 855 sheets are available in the following NZ Steel branded products:

- Colorsteel® Endura®
- Colorsteel® Maxx®
- Galvsteel®
- Zincalume®
- Metdek 855 is fixed with hidden plastic lugs.

The sheets are available in the following sizes:

- Thickness (mm): 0.40, 0.48 and 0.55
- Width (mm): Cover – 855, Sheet – 925.



Figure 1: Profile Dimensions (nominal)

SCOPE AND LIMITATIONS OF USE

Scope	Limitations
Location	
In all wind zones as defined in NZS 3604:2011 and in all calculated design loads.	<ul style="list-style-type: none"> ➤ Metalcraft Metdek 855 load spans apply in wind zones up to and including extra high. ➤ Where the calculated design loads exceed 2.5kPa the engineer must satisfy themselves that the product, pitch and fixings will meet the conditions.
In all climate zones as defined by NZS 3604:2011.	<ul style="list-style-type: none"> ➤ In exposure Zone D only Colorsteel® Endura® or Colorsteel® Maxx® may be used. ➤ For use in "Microclimatic considerations" (as defined in Sec 4.2.4) refer to Metalcraft Roofing.
In all exposure zones defined in NZS 3604:2011.	<ul style="list-style-type: none"> ➤ In exposure Zone D only Colorsteel® Endura® or Colorsteel® Maxx® may be used. ➤ For use in microclimatic considerations (as defined in paragraph 4.2.4) refer to Metalcraft Roofing for technical advice. ➤ For more information on the specific exposure zones refer to www.colorsteel.co.nz.
Building	
On timber or steel structural framing.	<ul style="list-style-type: none"> ➤ Fixings to be in accordance with E2/AS1 or specific engineering, where applicable.
In conjunction with a primary structure that complies with the NZ Building Code or where the designer has established that the existing structure is suitable for the intended building work.	<ul style="list-style-type: none"> ➤ Building height is limited by the Metalcraft Metdek 855 design load span tables (refer to: www.metalcraftgroup.co.nz) or specific engineering, where applicable.
On buildings no greater than 10 m in building height.	
As a wall cladding.	<ul style="list-style-type: none"> ➤ A drained and ventilated cavity is always required. ➤ Flashings, flexible and rigid building underlays and Metalcraft Metdek 855 fixings must be in accordance with E2/AS1 and/or the NZMRM Code of Practice (V3.0). ➤ Contact with other materials must be in accordance with E2/AS1 and NZMRM Code of Practice (V3.0).
As a roof cladding	<ul style="list-style-type: none"> ➤ Metalcraft Metdek 855 lengths ≤40 m must be installed on a roof with a minimum pitch of 3°. ➤ Metalcraft Metdek 855 lengths >40 m and <60 m must be installed on a roof with a minimum pitch of 4°. ➤ A potable water collection system may be installed. ➤ Flashings, flexible and rigid building underlays and Metalcraft Metdek 855 fixings must be in accordance with E2/AS1 and NZMRM Code of Practice (V3.0). ➤ Contact with other materials must be in accordance with E2/AS1 and NZMRM Code of Practice (V3.0).

NZ STEEL ASSURANCE

- Australasian registered Environmental Protection Declaration (EPD); compliant with EN 15804.
- ISO 9001:2015. Telarc No.82
- ISO 14001:2015. Telarc No. 63.

PERFORMANCE CLAIMS

If designed, installed and maintained in accordance with all Metalcraft Roofing requirements, Metalcraft Metdek 855 will comply with or contribute to compliance with the following performance claims:

PERFORMANCE CLAIMS CONTINUED

NZ Building Code clauses	Compliance pathway	BASIS OF COMPLIANCE Demonstrated by
B1 Structure B1.3.1, B1.3.2, B1.3.3 (a, b, c, d, g, i)	ACCEPTABLE SOLUTION B1/AS1	<ul style="list-style-type: none"> Steel in accordance with AS 1397:2021, which is equivalent to AS 1397:2011 for the NZ Steel steel. AS 1397 is cited in NASH Standard Part 1:2016 and NASH Standard Part 2:2019 (BlueScope, 2016). Metalcraft span tables in accordance with AS/NZS 1170.
B2 Durability B2.3.1 (b), B2.3.2 (b)	VERIFICATION METHOD B2/VM1	<ul style="list-style-type: none"> Steel in accordance with AS 1397:2021, which is equivalent to AS 1397:2011 for the NZ Steel steel. AS 1397 is cited in NASH Standard Part 1:2016 and NASH Standard Part 2:2019 (BlueScope, 2016). Coating to AS 2728, which is cited in E2/AS1. (BlueScope, 2013) NZ Steel and their parent company BlueScope provides assurance that when correctly installed and maintained, their products will meet or exceed NZ Building Code B2: Durability.
C3 Fire Affecting Areas Beyond the Fire Source C3.4 (a), C3.7 (a)	ACCEPTABLE SOLUTION C/AS1 C/AS2.	<ul style="list-style-type: none"> Steel is defined in C/AS1 and C/AS2 as non-combustible. Non-combustible products achieve a material group number 1.
E2 External Moisture E2.3.1, E2.3.2, E2.3.7 (a, b, c)	ALTERNATIVE SOLUTION	<ul style="list-style-type: none"> E2 comparison (TBB, 2022). Largely in accordance with E2/AS1
F2 Hazardous Building Materials F2.3.1	ALTERNATIVE SOLUTION	<ul style="list-style-type: none"> Steel in accordance with AS 1397:2021, which is equivalent to AS 1397:2011 for the NZ Steel steel. (BlueScope, 2016). Use in accordance with manufacturer's safety requirements.
Other performance statement	Performance statement	BASIS OF STATEMENT Demonstrated by
Metalcraft Metdek 855 will not contaminate potable water	AS/NZS 4020:2005	<ul style="list-style-type: none"> Claimed by manufacturer: NZ Steel. BRANZ statement that metal roof suitable refer to www.level.org.nz/water/water-supply/mains-or-rainwater/harvesting-rainwater/

SOURCES OF INFORMATION

- BlueScope (2016). *Specification clauses for steel to ensure compliance with relevant Australian standards/regulations*. Refer <http://www.steel.com.au/library>. [Accessed 27/02/2022].
- BlueScope (2013). *New Colorbond® steel*. Refer <http://www.steel.com.au/articles/article-44--new-colorbond-steel>. [Accessed 27/02/2022].
- BRANZ. (20/05/2020). *Harvesting rainwater*. Refer <https://www.level.org.nz/water/water-supply/mains-or-rainwater/harvesting-rainwater/>. [Accessed 27/02/2022].
- EPD Australasia. (23/10/2018). *Colorsteel®, Endure®, Colorsteel Maxx® Environmental Product Declaration*. Refer <https://epd-australasia.com/epd/colorsteel-endura-and-colorsteel-maxx/>. [Accessed 27/02/2022].
- NZ Steel. (10/2018). *Maintenance recommendations brochure V4.0*. Refer <https://www.colorsteel.co.nz/resources/downloads-and-brochures/>. [Accessed 27/02/2022].
- NZ Steel. (2022). *Zincalume® steel features*. Refer <https://www.nzsteel.co.nz/products/zincalume/features/>. [Accessed 27/02/2022].
- NZ Metal Roof Manufacturer's (NZMRM) (06/2018, Amend 12/2021). *Code of Practice V3.0*. Refer <https://www.metalroofing.org.nz/codeonline>. [Accessed 27/02/2022].
- Telarc (14/08/2019). *ISO 9001:2015 The design, manufacture and supply of hot and cold rolled steel plate, sheet and strip, and coated, steel coil and flat sheet. No 82*. Refer <https://www.nzsteel.co.nz/new-zealand-steel/responsibilities/certificates-and-memberships/> [Accessed 28/02/2022].
- Telarc (24/07/2003). *ISO 14001:2015 The management of environmental aspects associated with the operation of: the Glenbrook Mill Site; the Waikato North Head Iron Sand Quarry; Pacific Steel NZ Ltd – Wire Mill; Pacific Steel NZ Ltd – Rolling Mill. No. 63*. Refer <https://www.nzsteel.co.nz/new-zealand-steel/responsibilities/certificates-and-memberships/> [Accessed 28/02/2022].
- TBB (02/2022). *E2 comparison V1.0*.

- Where a standard is referenced it is to be read as amended by the acceptable solution or verification method as applicable.
- Sources of information also include the Building Act 2004 and its regulations, including the Building Code (Schedule 1 of the Building Regulations 1992), Acceptable Solutions and Verification Methods, and relevant cited standards.
- The quality and assurance that the supplied products meet the performance claims stated in this pass™ are the responsibility of the company that is the holder of this pass™
- Where E2/AS1 is referenced it is to be read as including E2/AS4.

Metalcraft Roofing confirms that if Metalcraft Metdek 855 is used in accordance with the requirements of this pass™ the product will comply with the NZ Building Code and other performance claims set out in this pass™ and the company has met all of its obligations under s14 G of the Building Act.

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www.metalcraftgroup.co.nz



Kevin Brunton

Kevin Brunton, Technical Director, TBB confirms that this pass has been prepared on behalf of Metalcraft Roofing and in accordance with MBIE PTS guidelines and in accordance with the TBB pass™ process which is within the scope of TBB's ISO 9001 certification.

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For more information visit www.metalcraftgroup.co.nz.

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