Espan 340[®] / 470[®]

Revision

<u>Date</u>

JAN 2023

Espan Penetrations

F 02	LEVEL OVER FLASHING DETAILS	2.0	JAN 202
F 03	LEVEL UNDER SOAKER	2.0	JAN 202
F 04	LEVEL UNDER SOAKER DETAIL	2.0	JAN 202
F 05	CRICKET OVER FLASHING	2.0	JAN 202
F 06	CRICKET OVER FLASHING DETAILS	2.0	JAN 202
F 07	CRICKET UNDER SOAKER	2.0	JAN 202
F 08	CRICKET UNDER SOAKER DETAILS	2.0	JAN 202

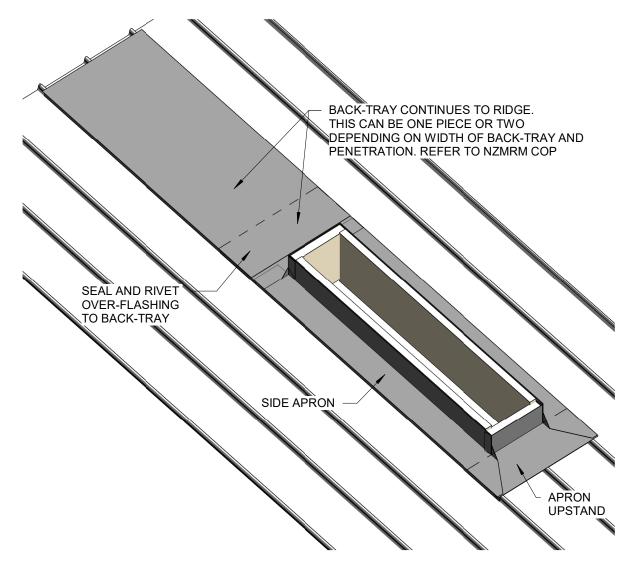
LEVEL OVER FLASHING

DETAIL LIST

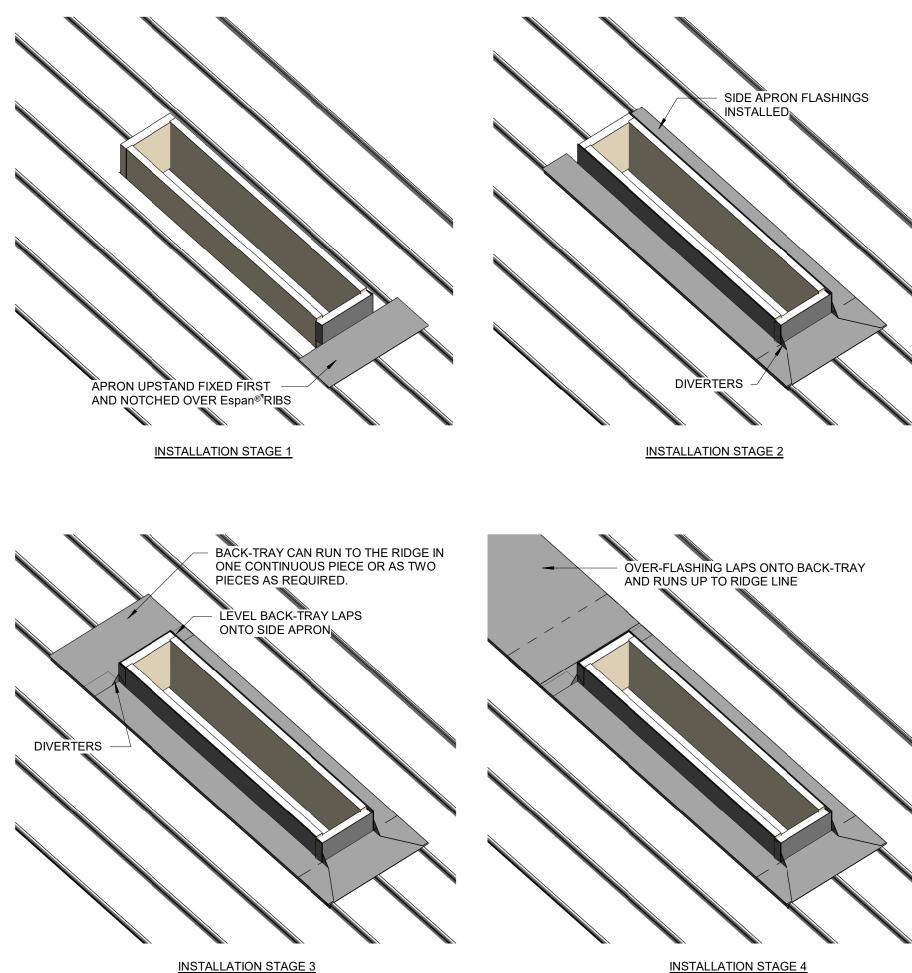


FOR PENETRATIONS WIDER THAT 600mm OR THOSE IN AGGRESSIVE ENVIRONMENTS OR IN SITUATIONS WHERE MAINTENANCE IS DIFFICULT, A CRICKET FLASHING IS REQUIRED.

REFER TO NZMRM COP FOR MORE INFORMATION AND GUIDELINES ON PENETRATIONS



FULLY INSTALLED LEVEL OVER-TRAY PENETRATION DETAIL





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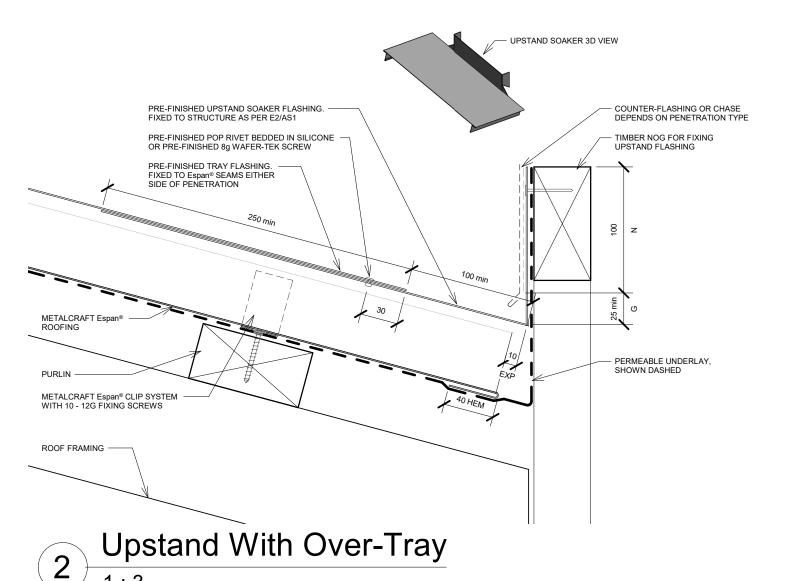
Espan 340[®] / 470[®]

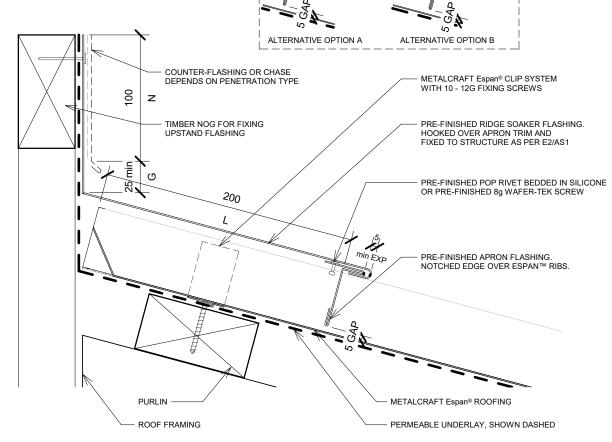
Rev. 2.0

Espan Penetrations

F 01

Date JAN 2023



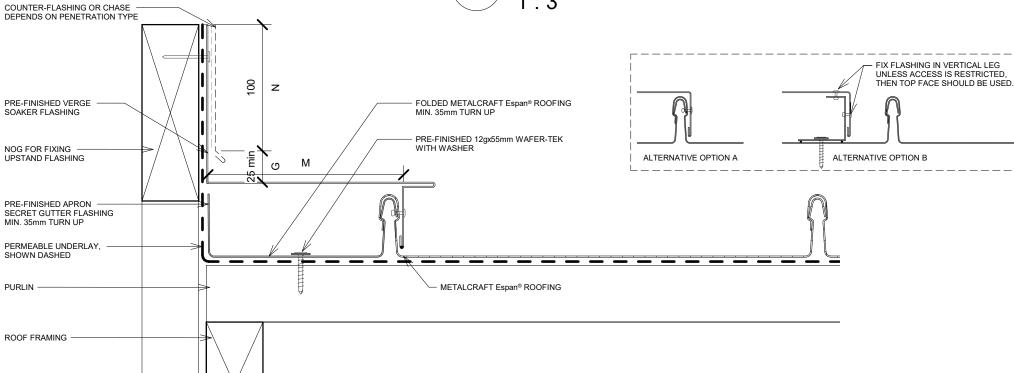


- POP RIVET

POP RIVET

- FOLDED

Ridge Soaker Upstand



Verge Soaker Upstand

LEVEL OVER FLASHING DETAILS

Espan Penetrations

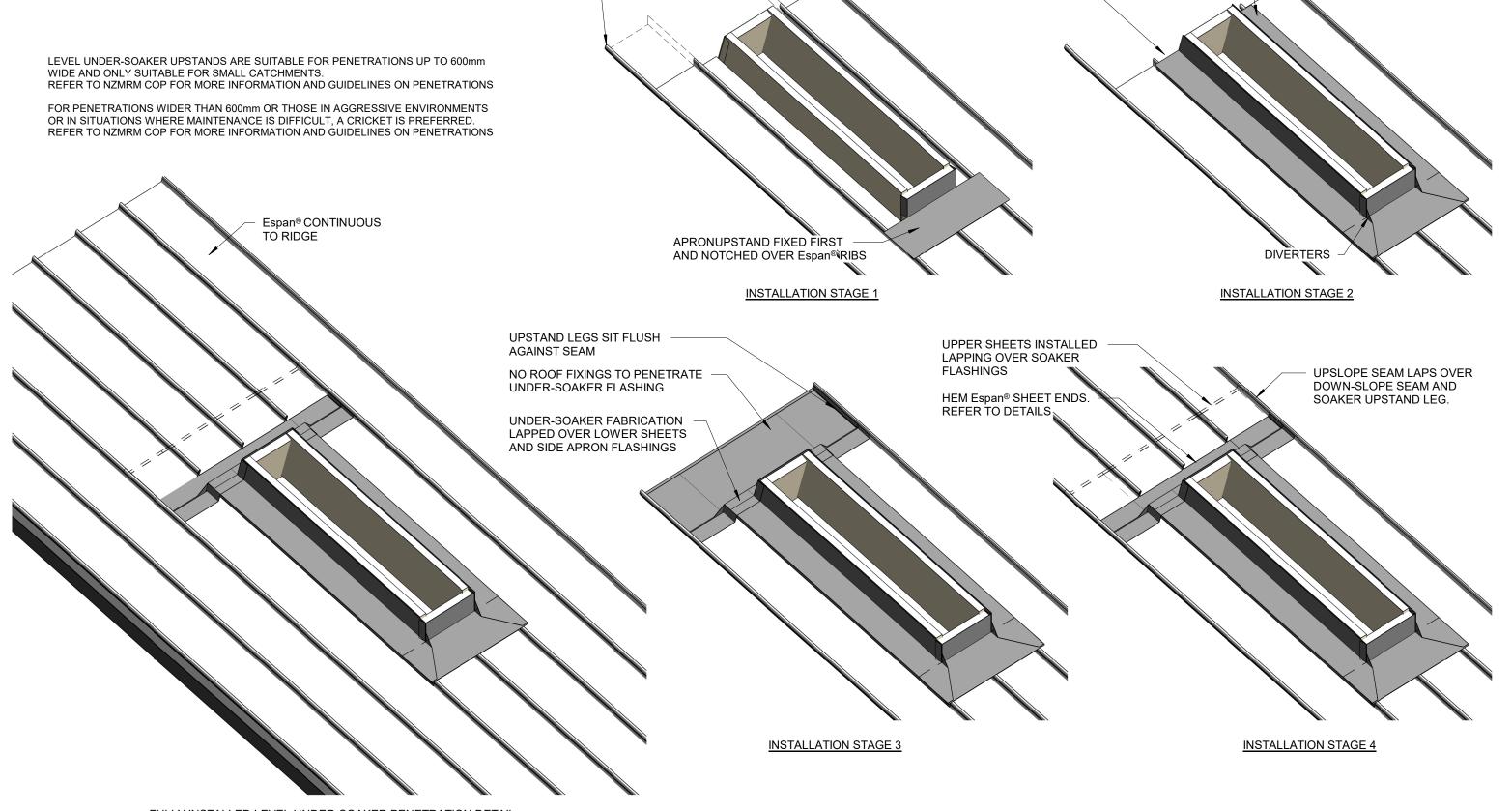
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Reference -

Rev. 2.0

Espan 340™ / 470™

F 02 Date MAY 2022



SEAMS LEFT LONG

TO UNDER-LAP

FULLY INSTALLED LEVEL UNDER-SOAKER PENETRATION DETAIL



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LEVEL UNDER SOAKER

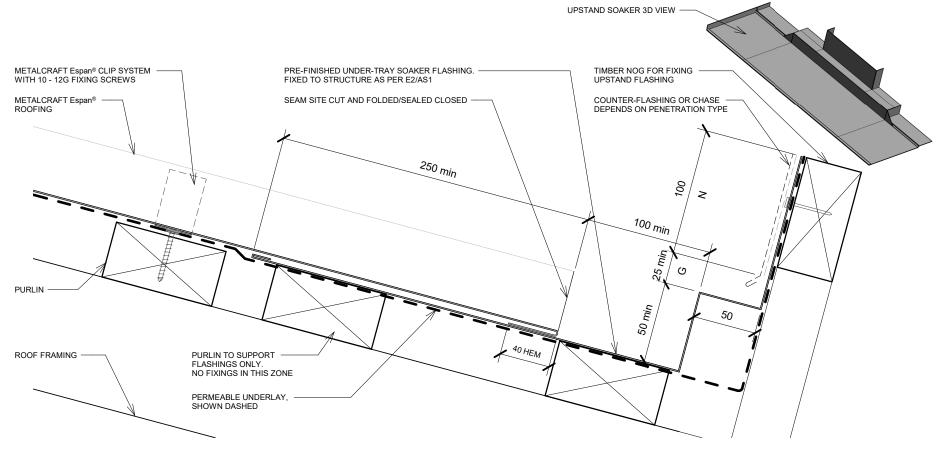
Espan 340® / 470® Rev. 2.0

SIDE APRON

FLASHINGS INSTALLED

Espan Penetrations

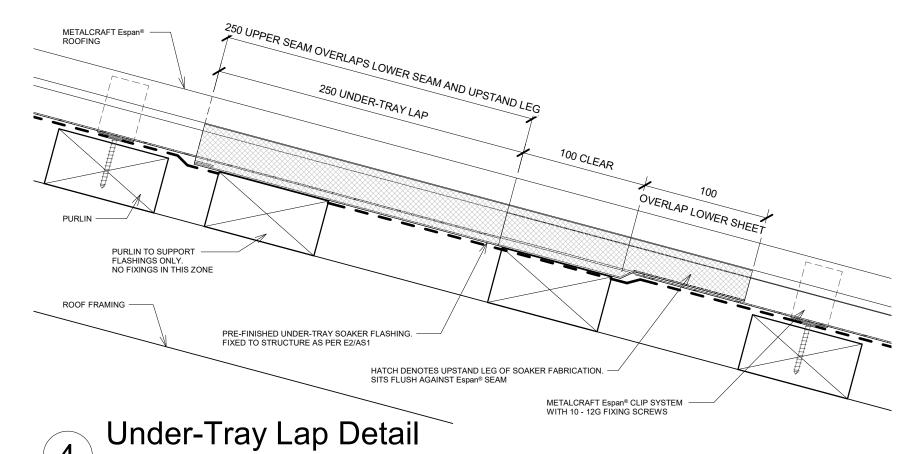
Date JAN 2023



Upstand With Under-Tray

etalcraft

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COUNTER-ELASHING OR CHASE METALCRAFT Espan® CLIP SYSTEM WITH 10 - 12G FIXING SCREWS PRE-FINISHED RIDGE SOAKER FLASHING. TIMBER NOG FOR FIXING HOOKED OVER APRON TRIM AND FIXED TO STRUCTURE AS PER E2/AS1 PRE-FINISHED POP RIVET BEDDED IN SILICONE OR PRE-FINISHED 8g WAFER-TEK SCREW NOTCHED EDGE OVER Espan® RIBS **PURLIN** METALCRAFT Espan® ROOFING PERMEABLE UNDERLAY, SHOWN DASHED

Ridge Soaker Upstand Dtl

COUNTER-FLASHING OR CHASE DEPENDS ON PENETRATION TYPE PRE-FINISHED VERGE SOAKER FLASHING FOLDED METALCRAFT Espan® ROOFING MIN. 35mm TURN UF PRE-FINISHED 12gx55mm WAFER-TEK WITH WASHER **UPSTAND FLASHING** G PRE-FINISHED APRON —— SECRET GUTTER FLASHING ALTERNATIVE PROFILES AVAILABLE MIN. 35mm TURN UP SHOWN DASHED ∠ METALCRAFT Espan® ROOFING ROOF FRAMING

Verge Soaker Upstand Dtl

LEVEL UNDER SOAKER DETAIL

Espan 340® / 470®

Espan Penetrations

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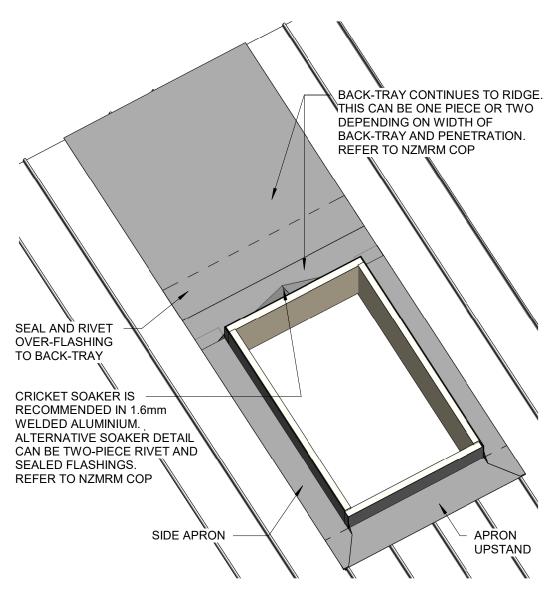
Date JAN 2023 Scale1:3

Rev. 2.0

F 04

CRICKET OVER FLASHINGS ARE REQUIRED FOR PENETRATIONS OVER 600mm WIDE AND ARE SUITABLE FOR LARGER CATCHMENTS. REFER TO NZMRM COP FOR MORE INFORMATION AND GUIDELINES ON PENETRATIONS

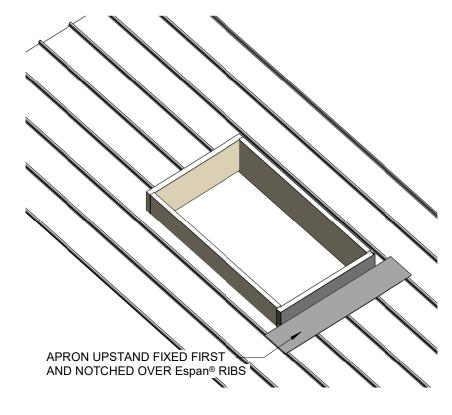
THE MAXIMUM WIDTH OF A WATERSHED FLASHING IS CONTROLLED BY THE COIL WIDTH OF 1.2m. THE PRACTICE OF MAKING WIDER WATERSHED FLASHINGS BY RUNNING FLASHINGS HORIZONTALLY WITH LAPS AT 1.1m IS NOT ACCEPTABLE, AS THE NUMEROUS JOINTS ARE PRONE TO LEAKAGE. WIDER WATERSHED FLASHINGS CAN BE FABRICATED USING LONGITUDINAL STANDING-SEAM TECHNIQUES ON SUITABLE SUPPORT. REFER NZMRM CODE OF PRACTICE.



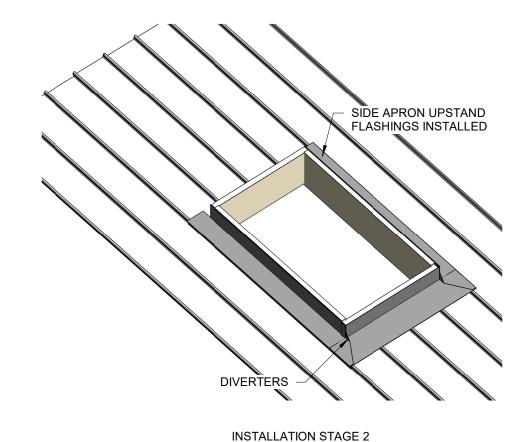
FULLY INSTALLED CRICKET OVER-FLASHING TO WIDE OPENING >600mm

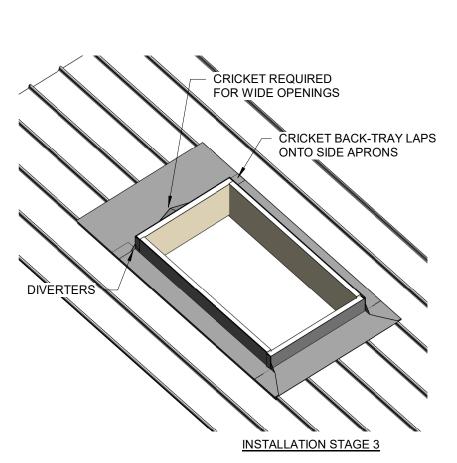
etalcraft

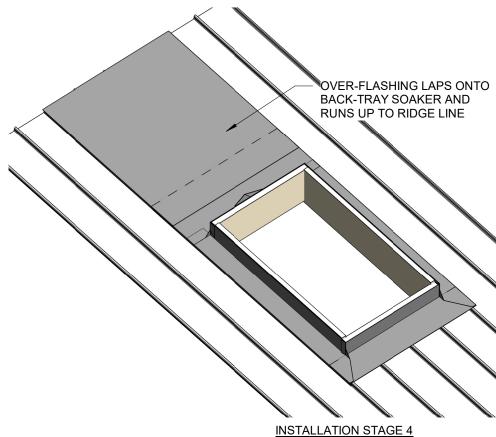
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INSTALLATION STAGE 1







CRICKET OVER FLASHING

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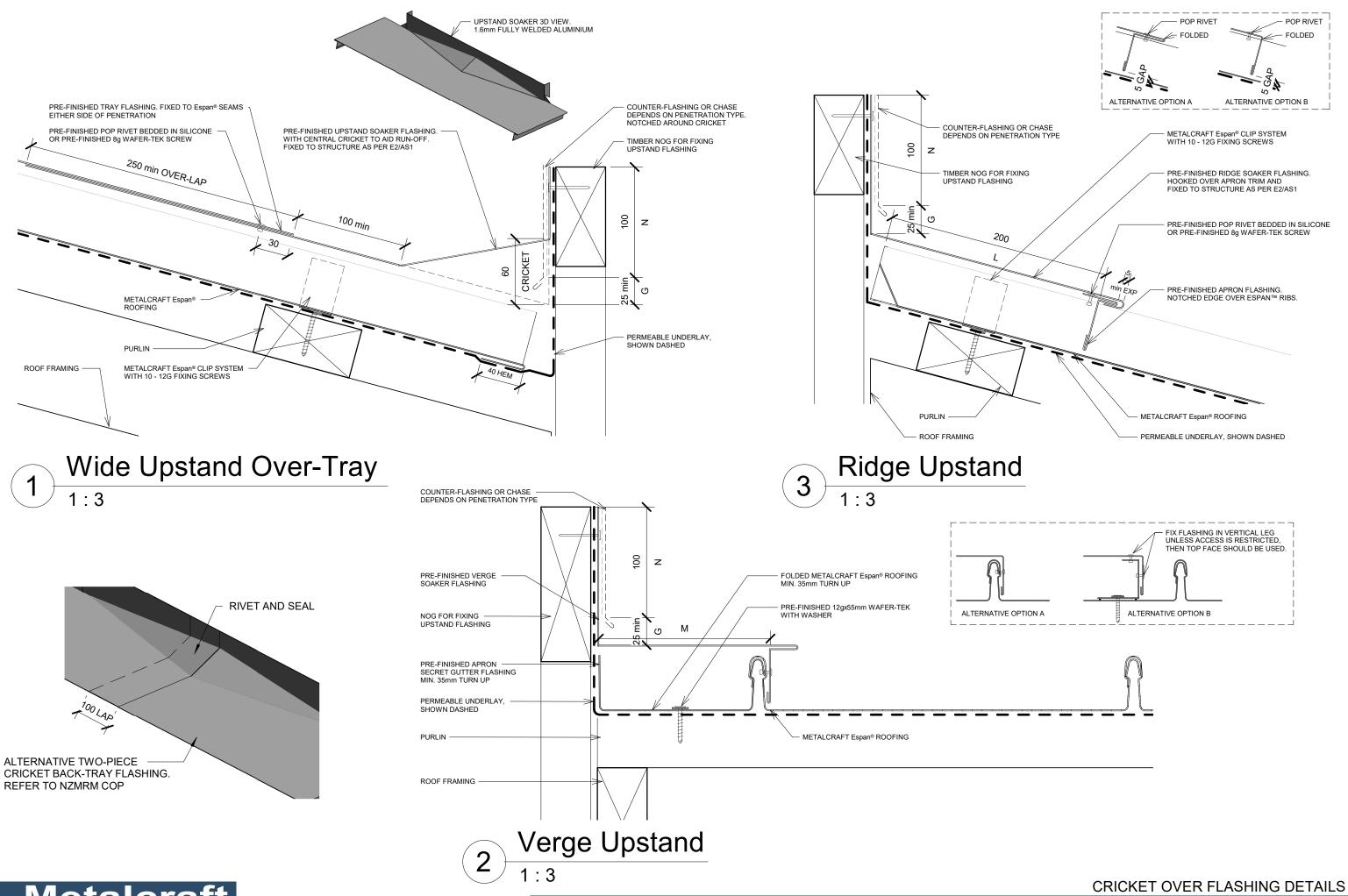
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Rev. 2.0

Espan Penetrations

Date JAN 2023

F 05



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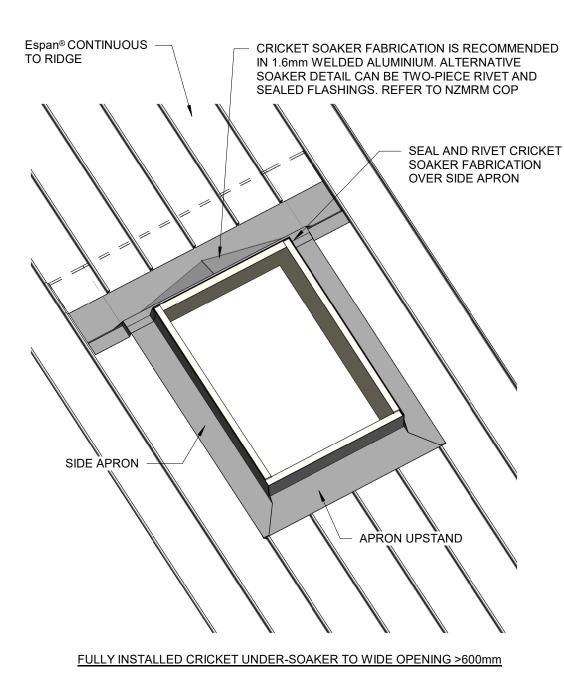
Rev. 2.0

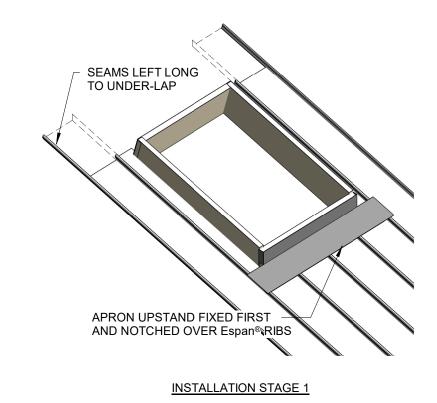
Espan Penetrations

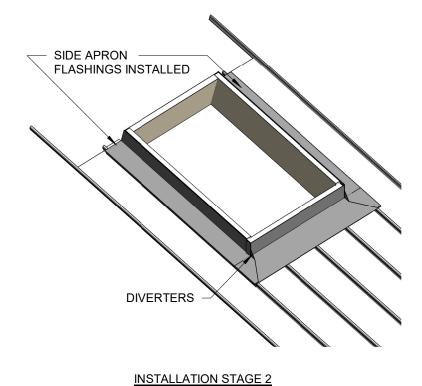
ScaleAs

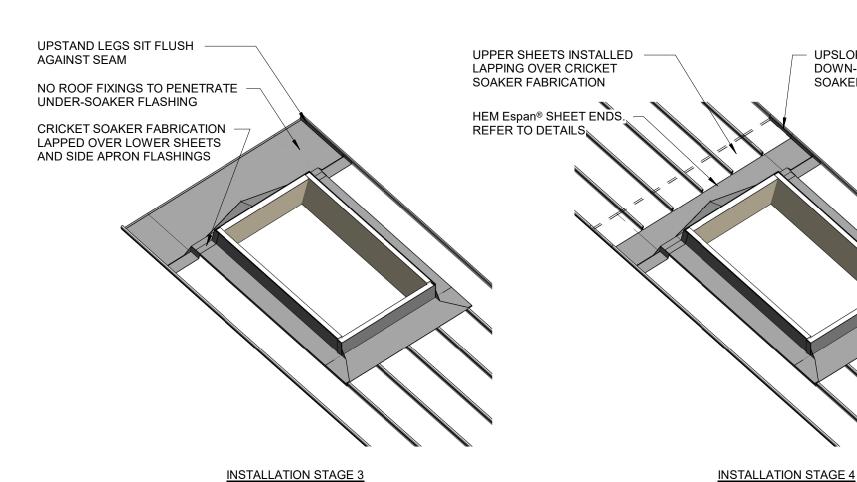
Reference - Date JAN 2023

CRICKET OVER-FLASHINGS ARE REQUIRED FOR PENETRATIONS OVER 600mm WIDE AND SUITABLE FOR LARGER CATCHMENTS.
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CRICKET UNDER SOAKER

UPSLOPE SEAM LAPS OVER

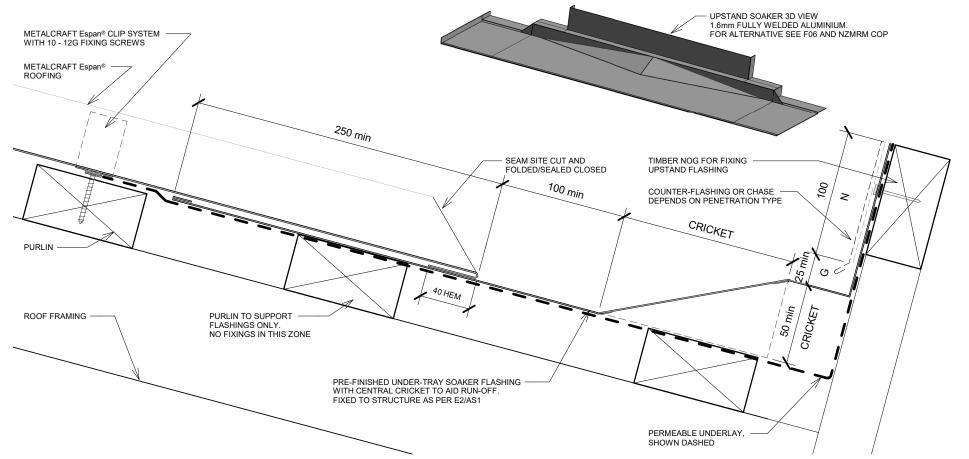
DOWN-SLOPE SEAM AND

SOAKER UPSTAND LEG.

Espan 340[®] / 470[®] Rev. 2.0 **Espan Penetrations**

Date JAN 2023

F 07



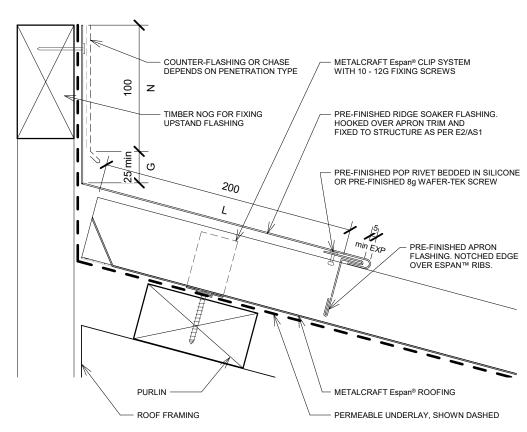
Wide Upstand Under-Tray

250 UPPER SEAM OVERLAPS LOWER SEAM AND UPSTAND LEG METALCRAFT Espan® ROOFING 250 min - UNDER-TRAY LAP VARIES 100 GAP + CRICKET = VARIES OVERLAP LOWER SHEET PURI IN PURLIN TO SUPPORT FLASHINGS ONLY. NO FIXINGS IN THIS ZONE ROOF FRAMING -PRE-FINISHED UNDER-TRAY SOAKER FLASHING. FIXED TO STRUCTURE AS PER E2/AS1 HATCH DENOTES UPSTAND LEG OF SOAKER FABRICATION. Under-Tray Lap Dtl

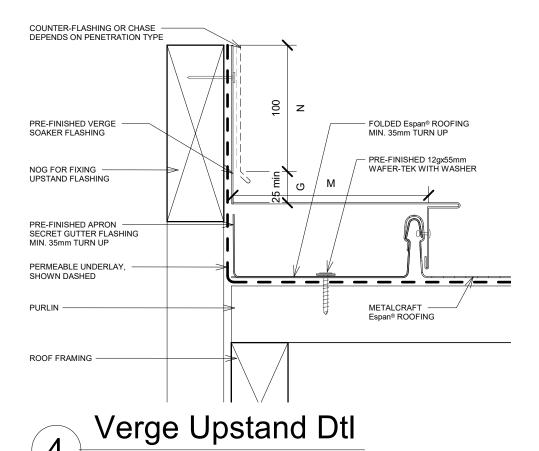
1:3

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Ridge Upstand Dtl



CRICKET UNDER SOAKER DETAILS

Espan 340[®] / 470[®] Rev. 2.0 **Espan Penetrations**

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F 08 Scale1:3

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